

PRODUCT DATA SHEET

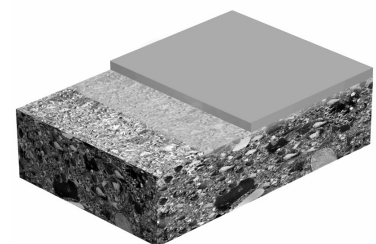
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FLUID-APPLIED FLOORING

Sikafloor® Morritex® Self-Levelling Smooth System

SELF-LEVELLING SMOOTH SURFACING OF 2 - 4 MM (80 - 160 MILS)

Description Sikafloor® Morritex® Self-Levelling Smooth System is a solid colour, high gloss, ultra smooth, resin rich, aggregate extended, seamless, epoxy based floor coating. The incorporation of durable, fine aggregate into the matrix during mixing significantly increases the liquid resin volume during application without sacrificing physical properties. This reduces the overall neat resin cost associated with thicker self-levelling coatings, maximizes resin economy allowing thicker applications that ultimately extend the coatings service life against aggressive wear. Typically installed in light to heavy duty traffic areas, this general service epoxy coating demonstrates good chemical resistance as well as high abrasion and impact resistance. Sikafloor® Morritex® Self-Levelling Smooth System produces an aesthetic, ultra smooth surface texture that is easy to clean and maintain. Final surface appearance options include: unlimited colour selection, integral cove base, gloss, satin or matte surface sheen.

- Where to Use**
- Aircraft hangars.
 - Cafeterias.
 - Clean rooms.
 - Convention centers.
 - Institutional and recreational facilities.
 - Laboratories.
 - Laundry rooms.
 - Light to heavy duty manufacturing facilities.
 - Packaging areas.
 - Pharmaceutical facilities.
 - Theaters and television studios.



Self-Levelling Smooth Surfacing

- Advantages**
- Good mechanical resistance.
 - Good chemical resistance.
 - Superior aesthetic finish.
 - Durable, impermeable and seamless.
 - Easily cleaned and maintained, resulting in a more sanitary work environment.
 - Does not support growth of bacteria or fungus.
 - Low VOC content, neutral odour.
 - Unlimited colours, no minimum required.
 - Achieves high performance ratings according to ASTM G21 resistance to fungi and ASTM D3273 resistance to mold growth (special order grade).
 - Conformity with LEED® v4 MRC 2 (Option 1): Building Product Disclosure and Optimization – Environmental Product Declarations.
 - Meets the requirements of CFIA and USDA for use in food plants.

Technical Data	
Packaging	Sikafloor®-261 ^{CA} 10 L and 30 L (2.6 and 7.9 US gal.) units
Colour	Refer to the Industrial Flooring and Coatings colour card. RAL 7038 Agate Grey RAL 5007 Brilliant Blue RAL 7030 Stone Grey RAL 6028 Pine Green RAL 1001 Beige RAL 7012 Basalt Grey RAL 1018 Zinc Yellow RAL 9003 Signal White RAL 3010 Brick <i>Custom colours available upon request. Refer to current price list for availability.</i>
Yield	
Prime coat	Sikafloor®-261 ^{CA} 5 m ² /L (200 ft ² /US gal.) (8 mils w.f.t.)
Self-levelling coat	Sikafloor®-261 ^{CA} 0.25 - 0.57 m ² /L (10 - 23 ft ² /US gal.) (80 - 160 mils w.f.t.) 10 L (A+B) unit + 10 L silica sand # 70 = 16 L
<i>Actual coverage rates and material consumption will depend upon porosity and profile of substrates. Allowance must be also made for variation in film thickness or number of coats required to achieve opacity with light (i.e. white) or bright colours (i.e. reds and yellows) on dark substrates. Test sections are recommended to establish correct coverage.</i>	

Shelf Life	2 years in original unopened packaging. Store dry between 5 and 32 °C (41 and 89 °F). Condition at 18 to 30 °C (65 to 86 °F) before using.		
Mix Ratio	A:B = 2:1 by volume (primer coat) A:B:C = 2:1:3 by volume (self-levelling coat)		
Service Temperature	Min.	0 °C (32 °F)	
	Max.	50 °C (122 °F)	
	Short term exposure	100 °C (212 °F)	
		10 °C (50 °F)	20 °C (68 °F)
Open Time on Substrate (min)		~ 70	~ 40
Waiting Time Between Coats (hrs) (min./max.)		~ 30/72	~ 8/48
			~ 6/24
Curing Time (days)			
Foot traffic	~ 2	~ 1	~ 18 hrs
Light traffic	~ 4	~ 2	~ 2
Normal traffic/Chem. exp.	~ 10	~ 7	~ 5
Properties at 23 °C (73 °F) and 50 % R.H.			
Specific Gravity ASTM D1475	A:	~ 1.52 (12.6)	
kg/L (lb/US gal.)	B:	~ 1.01 (8.39)	
	A+B:	~ 1.40 (11.6)	
Viscosity	A+B:	~ 550 cps	
Pot Life, 250 g (8.8 oz)		~ 40 min	
Compressive Strength ASTM C579		~ 56 MPa (8122 psi)	
% Elongation		~ 6.03%	
Bond Strength CSA/CAN23.2-6B		> 2 MPa (290 psi) (substrate failure)	
Thermal Compatibility ASTM C884		Passes	
Hardness, Shore D ASTM D2240		~ 76	
Indentation MIL-PRF-24613		~ 8.0%	
Impact Resistance ASTM D2794		~ 2.71 joules (1.99 ft lb ₂)	
Abrasion Resistance ASTM D4060			
CS17/1000 cycles/1000 g (2.2 lb)		~ 0.11 g (0.0038 oz)	
Dynamic Coefficient of Friction (DCOF)			
ANSI A137.1 / ANSI A326.3 / BOT 3000e		~ 0.26 (wet)	
Flammability ASTM D635		~ 35 mm (1.37 in)	
Water Absorption ASTM C413		~ 0.3%	
Resistance to Fungi Growth ASTM G21		Rated 1 (traces of growth)	
Resistance to Mold Growth ASTM D3273		Rated 10 (highest resistance)	
VOC Content		Binder: < 50 g/L - Aggregate: 0 g/L	
Chemical Resistance		Consult Sika Canada	
<i>Product properties are typically averages, obtained under laboratory conditions. Reasonable variations can be expected on-site due to local factors, including environment, preparation, application, curing and test methods.</i>			

HOW TO USE

Surface Preparation

The concrete surface must be clean and sound. Remove any dust, laitance, grease, oil, dirt, curing agents, impregnations, wax, foreign matters, coatings and detritus from the surface by appropriate mechanical means, in order to achieve a profile equivalent to ICRI-CSP 3-5. The compressive strength of the concrete substrate should be at least 25 MPa (3625 psi) at 28 days and at least 1.5 MPa (218 psi) in tension at the time of application of Sikafloor®-261^{CA}.

Mixing

Prime Coat - Top Coat

Mix Ratio: Components A:B 2:1 by volume

Pre-stir each component separately. Empty component B in the correct mix ratio to component A. Mix the combined components for at least three (3) minutes using a low speed drill (300 - 450 rpm) to minimize entrapping air. Use an *Exomixer*® type mixing paddle (recommended model) suited to the size of the mixing container. Mix only that quantity which can be used within its pot life.

Self-Levelling Broadcast Coat:

Mix Ratio: Components A:B:C 2:1:3 by volume

Pre-mix each component separately. Empty component B in the correct mix ratio to component A. Mix the combined components for at least three (3) minutes, using a low-speed drill (300 - 450 rpm) to minimize entrapping air. Use an *Exomixer*® type mixing paddle (recommended model) suited to the volume of the mixing container. Add silica sand (component C) to the blended components A and B. Mix for three (3) minutes once all ingredients are combined, using the above mentioned mixer. During the mixing operation, scrape down the sides and bottom of the container with a flat or straight edge trowel at least once to ensure complete mixing. When completely mixed, Sikafloor®-261^{CA} should be uniform in colour and consistency. Mix only that quantity which can be used within its pot life.

Application

Prime Coat: Apply the prime coat using a squeegee and backroll. Avoid puddling.

Self-Levelling Coat: Once the prime coat is tack-free, apply the self-levelling coat onto the substrate immediately to avoid aggregate segregation using a notched squeegee or trowel. Level out and de-air using a spiked roller.

Clean Up

Clean all tools and equipment with Sika® Epoxy Cleaner. Once hardened, product can only be removed mechanically.

Limitations

- Sikafloor® Morritex® SL is best installed by skilled and experienced applicators. Consult Sika Canada for advice and recommendations.
- Prior to application, measure and confirm Substrate Moisture Content, Ambient Relative Humidity, Ambient and Surface Temperature and Dew Point. During installation, confirm and record above values at least once every three (3) hours, or more frequently whenever conditions change (e.g. Ambient Temperature rise/fall, Relative Humidity increase/decrease, etc.)
- Moisture content of concrete substrate must be $\leq 4\%$ by mass (pbw – part by weight) as measured with a Tramex®CME/ CMExpert type concrete moisture meter on mechanically prepared surface according to this product data sheet (preparation to ICRI / CSP 3 - 5). Do not apply to concrete substrate with moisture levels exceeding 4% mass (pbw– part by weight) as measured with Tramex® CME / CMExpert type concrete moisture meter. If moisture content of concrete substrate exceeds 4% by mass (pbw – part by weight) as measured with Tramex® CME / CMExpert type concrete moisture meter, use Sikafloor®-1610 or Sikafloor®-81 EpoCem®CA.
- ASTM F2170 testing is not a substitute for measuring substrate moisture content with a Tramex® CME / CMExpert type concrete moisture meter as described above.
- When relative humidity tests for concrete substrate are conducted per ASTM F2170 for project specific requirements, values must be $\leq 85\%$. If values exceed 85% according to ASTM F2170, use Sikafloor®-1610 or Sikafloor®-81 EpoCem®CA.
- Material temperature: Precondition material for at least 24 hours between 18 to $24\text{ }^{\circ}\text{C}$ (65 to $75\text{ }^{\circ}\text{F}$)
- Ambient and substrate temperature - Minimum / Maximum: $10 / 30\text{ }^{\circ}\text{C}$ ($50 / 85\text{ }^{\circ}\text{F}$).
- Mixing and application attempted at material, ambient and/or substrate temperature conditions less than $18\text{ }^{\circ}\text{C}$ ($65\text{ }^{\circ}\text{F}$) will result in a decrease in product workability and slower cure rates.
- Maximum ambient relative humidity: 85% (during application and curing).
- Beware of condensation! The substrate must be at least $3\text{ }^{\circ}\text{C}$ ($5\text{ }^{\circ}\text{F}$) above the Dew Point to reduce the risk of condensation, which may lead to adhesion failure or “blushing” on the floor finish. Be aware that the substrate temperature may be lower than the ambient temperature.
- Do not hand mix Sikafloor® materials. Mechanically mix only.
- Do not apply while ambient and substrate temperatures are rising, as pinholes may occur. Ensure there is no vapour drive at the time of application. Refer to ASTM D4263, may be used for a visual indication of vapour drive.
- Freshly applied material should be protected from dampness, condensation and water for at least 24 hours.
- Will discolour over time when exposed to sunlight (UV) and under certain artificial lighting conditions.
- Do not apply Sikafloor® to concrete substrate containing aggregates susceptible to ASR (Alkali Silica Reaction) due to risk of natural alkali redistribution below the Sikafloor® product after application. If concrete substrate has or is suspected to have ASR (Alkali Silica Reaction) present, do not proceed. Consult with design professional prior to use.
- Any aggregate used with Sikafloor® systems must be non-reactive and oven-dried.
- This product is not designed for negative side waterproofing
- Typically not recommended for exterior slabs on grade where freeze/thaw conditions may exist.
- Do not apply to substrates exposed to extreme thermal shock.
- Direct-fired gas or kerosene heaters produce by-products that can have adverse effects on curing. To avoid this occurrence, heaters must be exhausted to the exterior of the building to avoid defects such as amine blush, whitening, loss of adhesion or other surface deficiencies
- Beware of air flow and changes in air flow. Introduction of dust, debris, and particles, etc. may result in surface imperfections and other defects.
- Published Dynamic Coefficient of Friction (DCOF) wet and dry test results are approximate values based on laboratory test samples produced in a controlled environment following the application instructions published on the product data sheet. Resin flooring products are hand-applied finishes subject to minor variations in surface texture due to influences partly beyond Sika Canada’s control. Substrate profile, environmental conditions, variable regional aggregate size, shape and gradation, aggregate distribution, uniformity of applied resin mil thickness, and application technique can all affect the final DCOF test results achieved. Adequate provision should be made by the client throughout the selection and installation process to ensure the finished surface texture meets the end user’s traction requirements
- The influence of colour selection should be allowed for in material consumption/coverage. Light or bright colours may require higher wet film thicknesses or additional coats to achieve desired opacity. Consult Sika Canada for guidance at time of colour selection.

Health and Safety Information

For information and advice on the safe handling, storage and disposal of chemical products, users should refer to the most recent SAFETY DATA SHEET containing physical, ecological, toxicological and other safety-related data.

KEEP OUT OF REACH OF CHILDREN
FOR INDUSTRIAL USE ONLY

The Information, and in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika’s current knowledge and experience of the products when properly stored, handled and applied under normal conditions, within their shelflife. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any recommendations, or from any other advice offered. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or may be downloaded from our website at: www.sika.ca

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